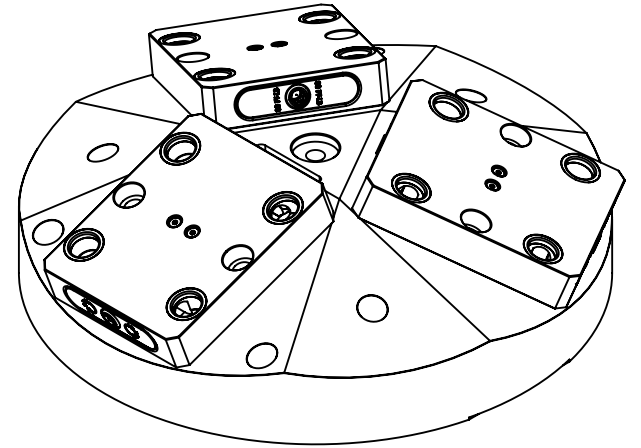
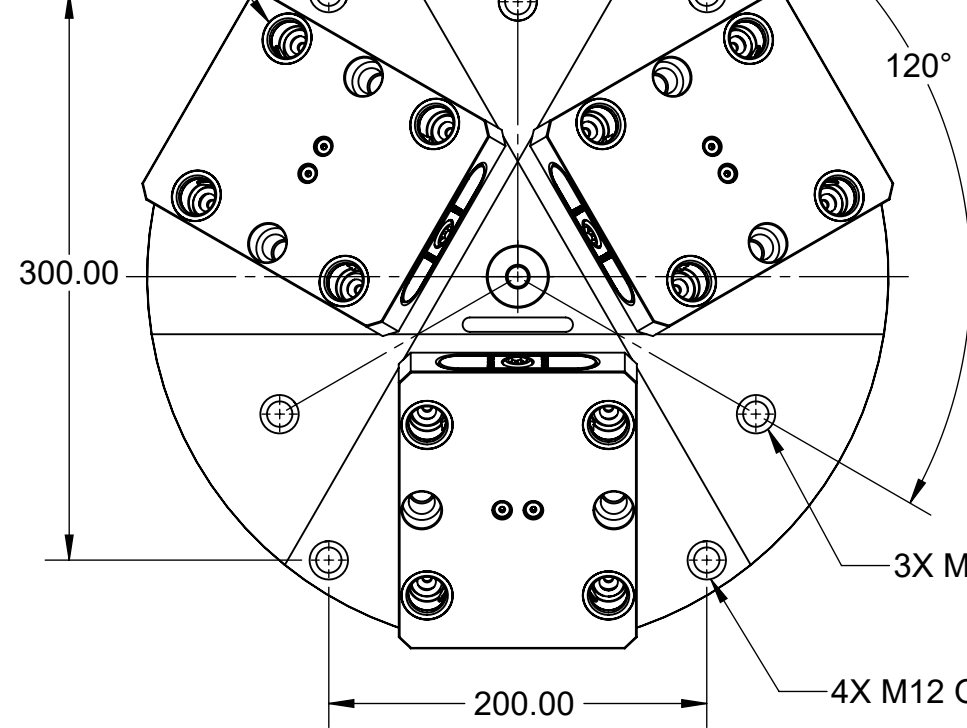


MATERIAL:
PY20RL96-56: 6061 ALUMINUM BODY

PY20RL96-56



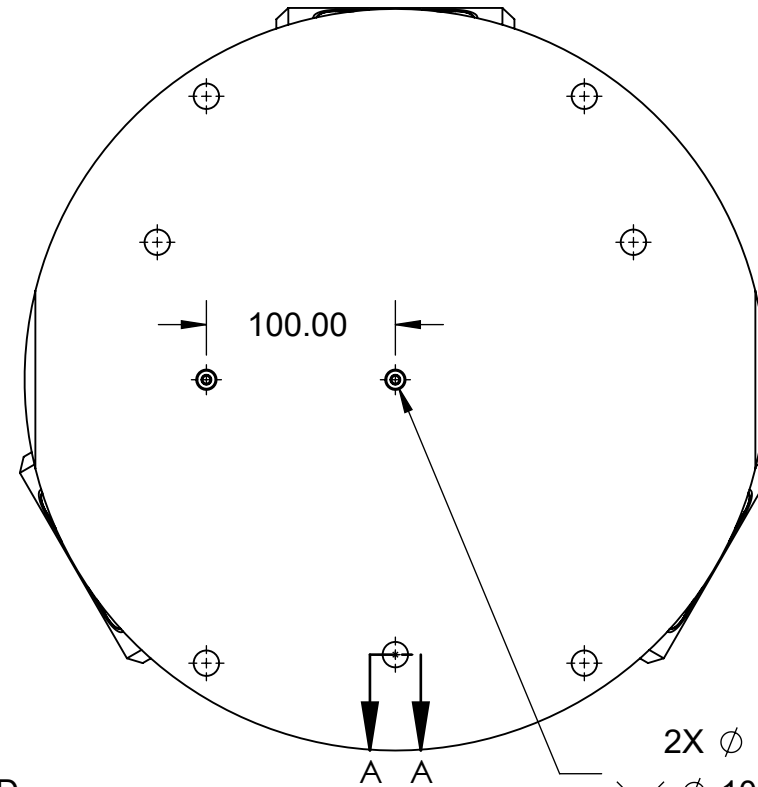
4X FITS PS20F



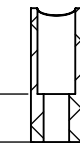
120°

3X M12 ON 290.95MM PCD

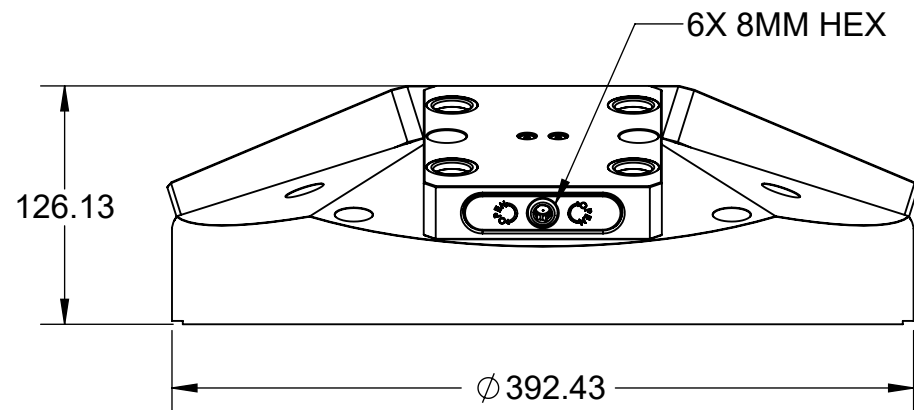
4X M12 ON 200MM X 300MM GRID



2X Ø 9.55^{+0.01}_{0.00} ∇ 10.16
✓ Ø 10.82 X 90°, NEAR SIDE



25.40
SECTION A-A
SCALE 1 : 4



Ø 392.43

MILLIMETER

DRAWN IN ACCORDANCE WITH
ASME Y14.5-2009

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111

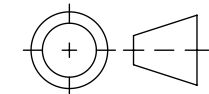
P (858) 505-0432
F (858) 505-9344

TOLERANCES

UNLESS OTHERWISE SPECIFIED

x ± 0.1 .xx ± 0.01
.x ± 0.05 .xxx ± 0.005
ANGULAR ± 0.5°

THIRD ANGLE PROJECTION



 **5th AXIS**®

DESCRIPTION

THREE-SIDED VISE PYRAMID

SIZE
B

PART NO.

PY20RL96-56

REV
A

DO NOT SCALE DRAWING

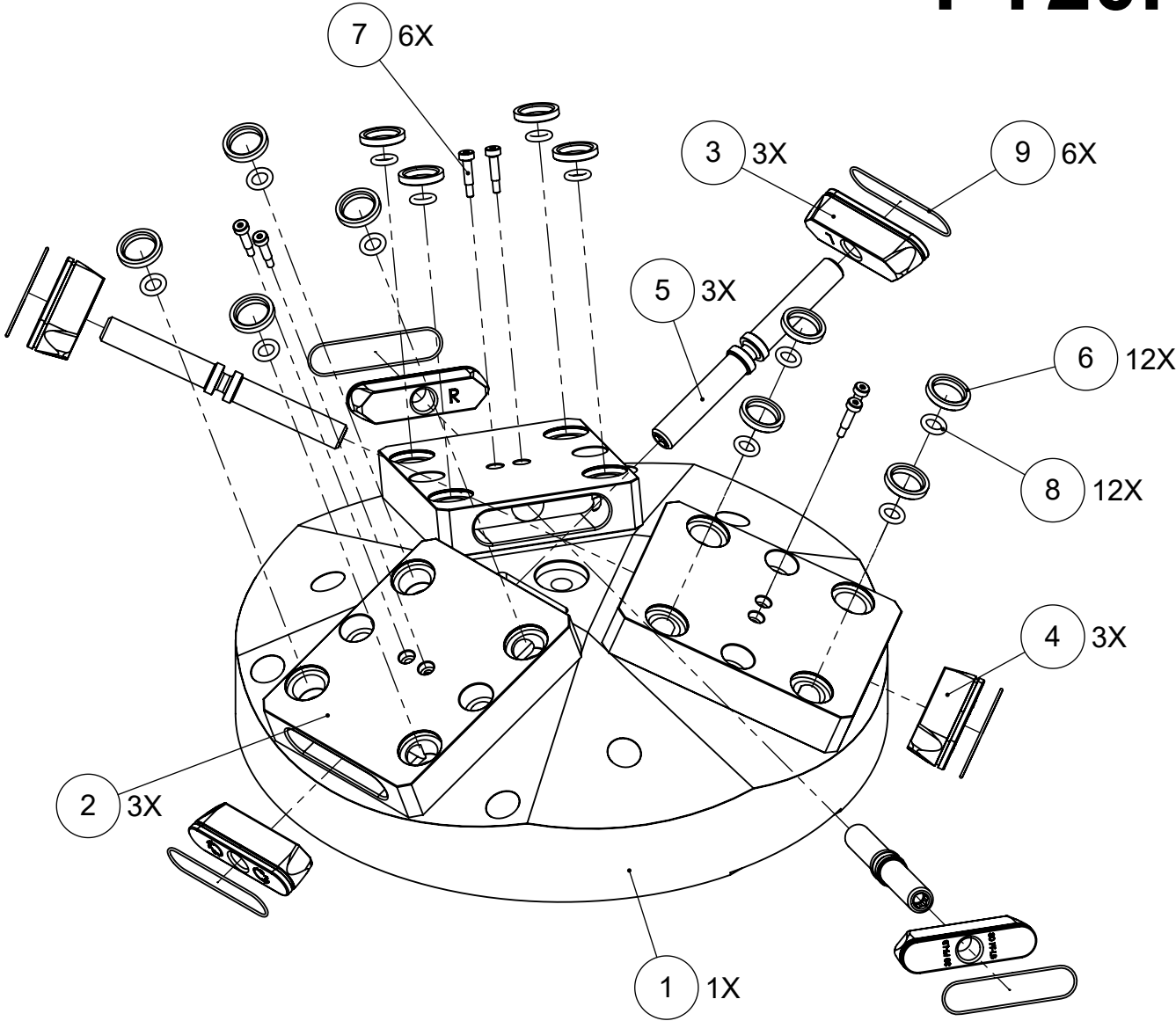
SCALE 1:4

WEIGHT:

SHEET 1 OF 2

MATERIAL:
PY20RL96-56: 6061 ALUMINUM BODY

PY20RL96-56



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PY20RL96-56	V562 PYRAMID FIXTURE	1
2	RL96-156A	ROCKLOCK™ BASE	3
3	RL96-2L	LEFT ROCKLOCK™ TRUCK	3
4	RL96-2R	RIGHT ROCKLOCK™ TRUCK	3
5	RL96-3	ROCKLOCK™ LEAD SCREW	3
6	HW.27X20.DB	PRECISION BUSHING	12
7	SB54	SHOULDER BOLTS	6
8	9452K183	BASE O-RING	12
9	9452K121	TRUCK O-RING	6
10	9750K73	PLASTIC PLUG (NOT SHOWN)	12
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER

DRAWN IN ACCORDANCE WITH
ASME Y14.5-2009

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TOLERANCES

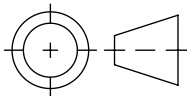
UNLESS OTHERWISE SPECIFIED

x ± 0.1 .xx ± 0.01

.x ± 0.05 .xxx ± 0.005

ANGULAR ± 0.5°

THIRD ANGLE PROJECTION



DESCRIPTION

THREE-SIDED VISE PYRAMID

SIZE

B

PART NO.

PY20RL96-56

REV

A

DO NOT SCALE DRAWING

SCALE 1:4

WEIGHT:

SHEET 2 OF 2