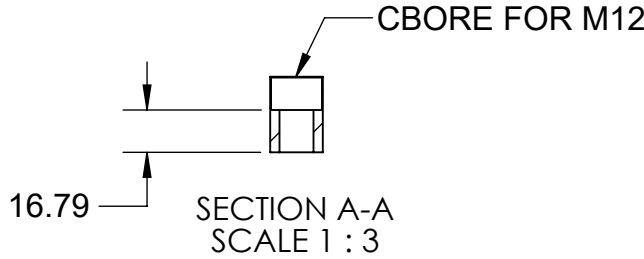
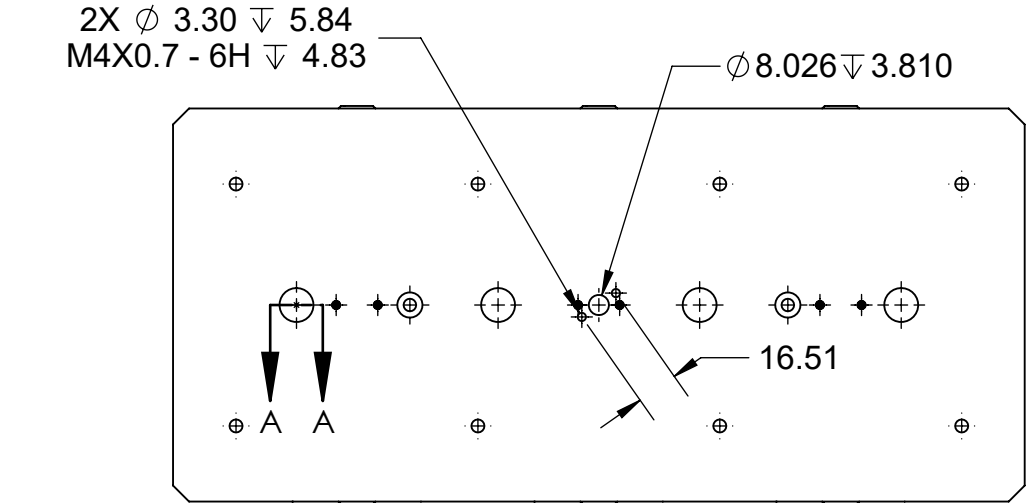
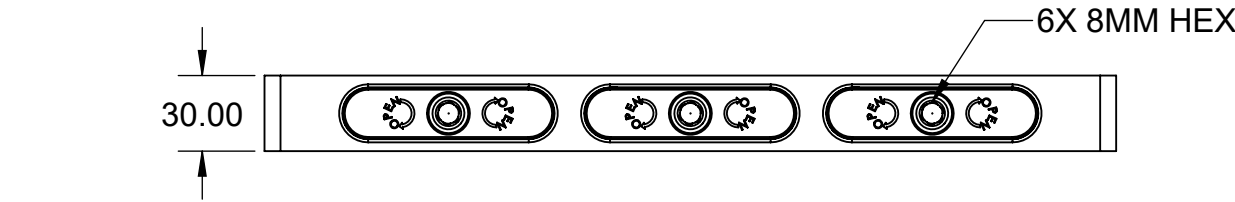
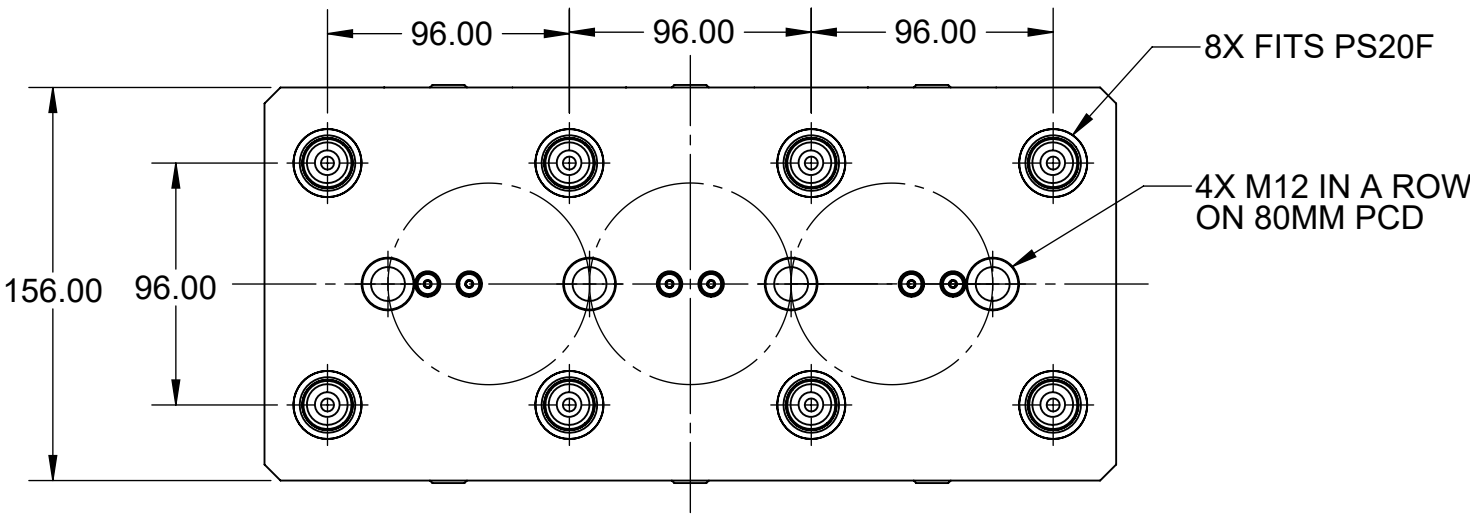
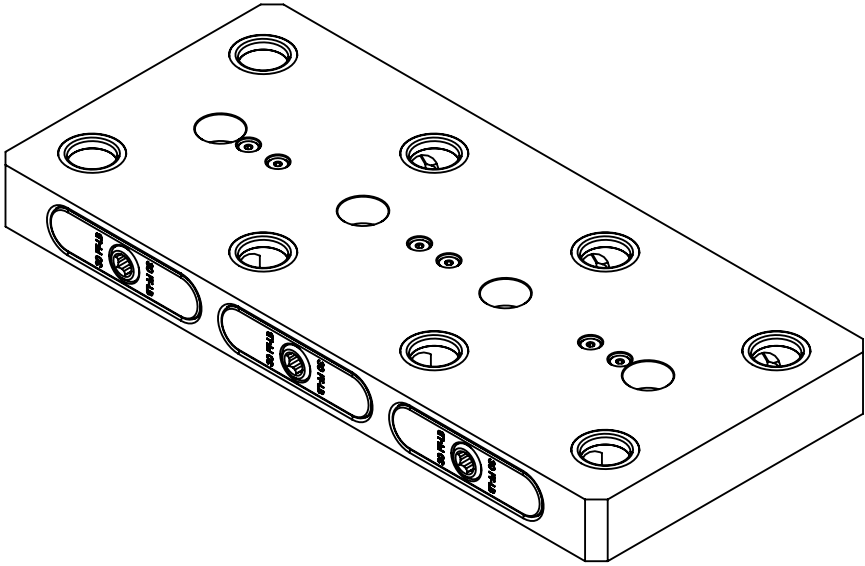
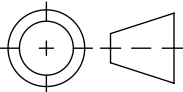


MATERIAL:
RL96A-3613S2: 6061 ALUMINUM BODY

RL96A-3613S2

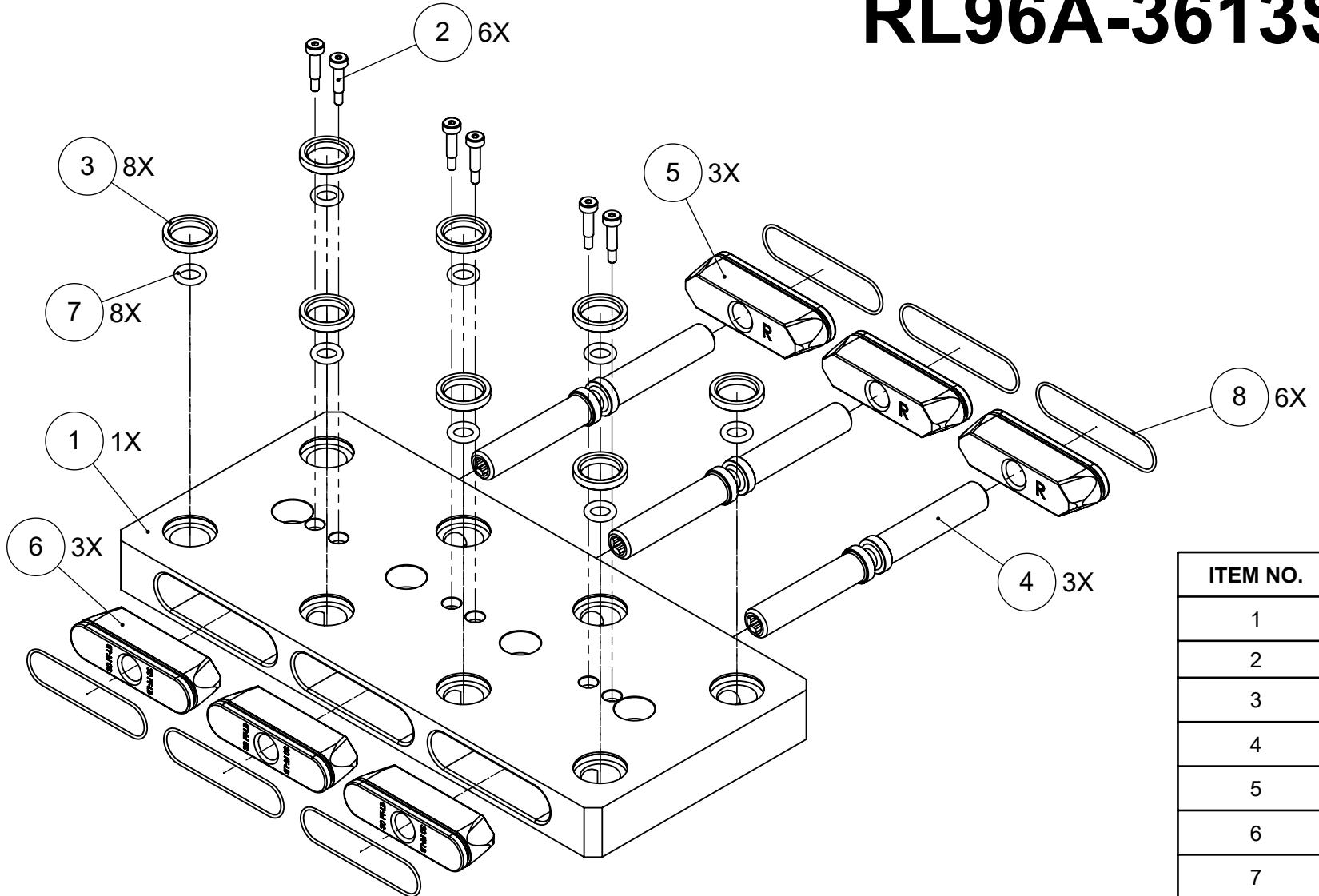


MILLIMETER		TOLERANCES UNLESS OTHERWISE SPECIFIED						
DRAWN IN ACCORDANCE WITH ASME Y14.5-2009		x ± 0.1 .x ± 0.05	.xx ± 0.01 .xxx ± 0.005	DESCRIPTION ROCKLOCK™ 96MM LOW-PROFILE BASE				
WWW.5THAXIS.COM		ANGULAR ± 0.5° THIRD ANGLE PROJECTION						
7140 ENGINEER ROAD SAN DIEGO, CA 92111				SIZE B		PART NO. RL96A-3613S2		REV A
P (858) 505-0432 F (858) 505-9344				DO NOT SCALE DRAWING		SCALE 1:3		WEIGHT:
								SHEET 1 OF 2

8 7 6 5 4 3 2 1

MATERIAL:
RL96A-3613S2: 6061 ALUMINUM BODY

RL96A-3613S2



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RL96-1613S2A	ROCKLOCK™ BASE	1
2	SB54	SHOULDER BOLTS	6
3	HW.27X20.DB	PRECISION BUSHING	8
4	RL96-3	ROCKLOCK™ LEAD SCREW	3
5	RL96-2R	RIGHT ROCKLOCK™ TRUCK	3
6	RL96-2L	LEFT ROCKLOCK™ TRUCK	3
7	9452K183	BASE O-RING	8
8	9452K121	TRUCK O-RING	6
9	9750K73	PLASTIC PLUG (NOT SHOWN)	8
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER

DRAWN IN ACCORDANCE WITH
ASME Y14.5-2009

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432
F (858) 505-9344

TOLERANCES
UNLESS OTHERWISE SPECIFIED

x ± 0.1 .xx ± 0.01
.x ± 0.05 .xxx ± 0.005
ANGULAR ± 0.5°
THIRD ANGLE PROJECTION

5thAXIS®

DESCRIPTION
ROCKLOCK™ 96MM LOW-PROFILE BASE

SIZE
B

PART NO.
RL96A-3613S2

REV
A

DO NOT SCALE DRAWING

SCALE 1:3

WEIGHT:

SHEET 2 OF 2

8 7 6 5 4 3 2 1