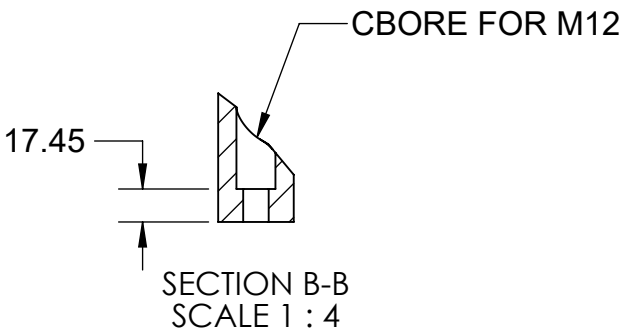
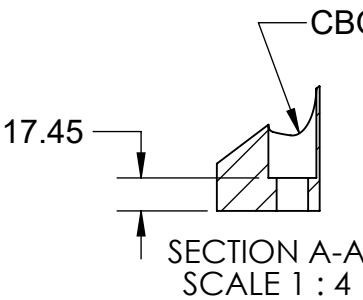
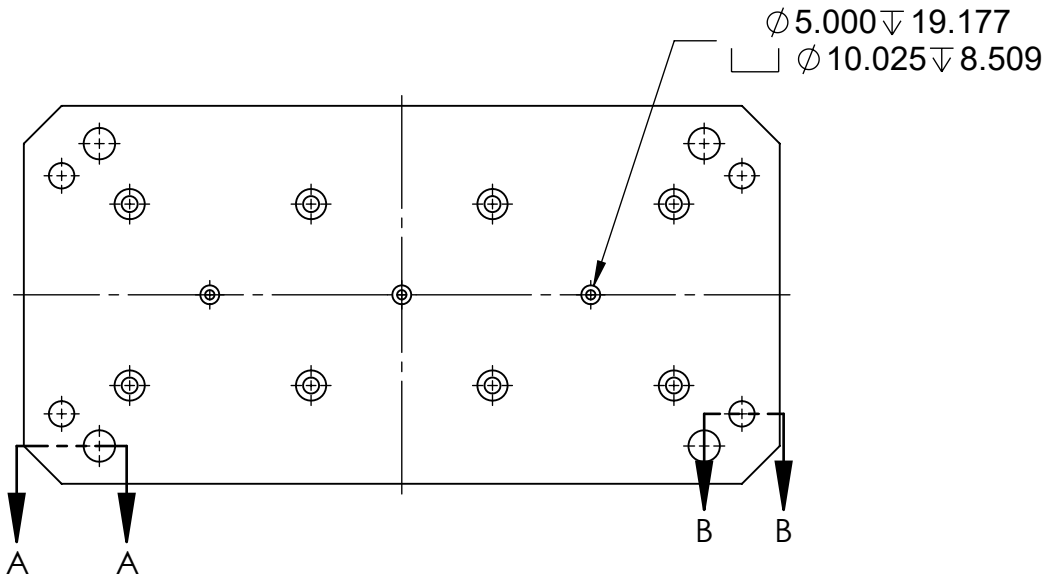
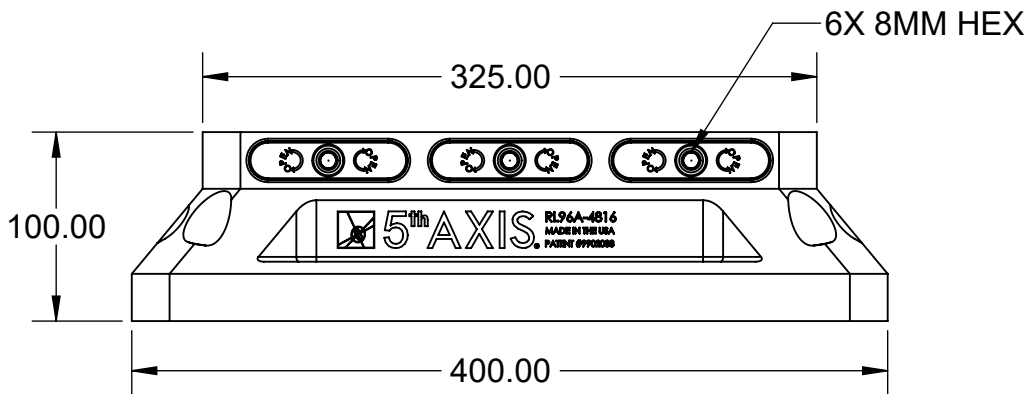
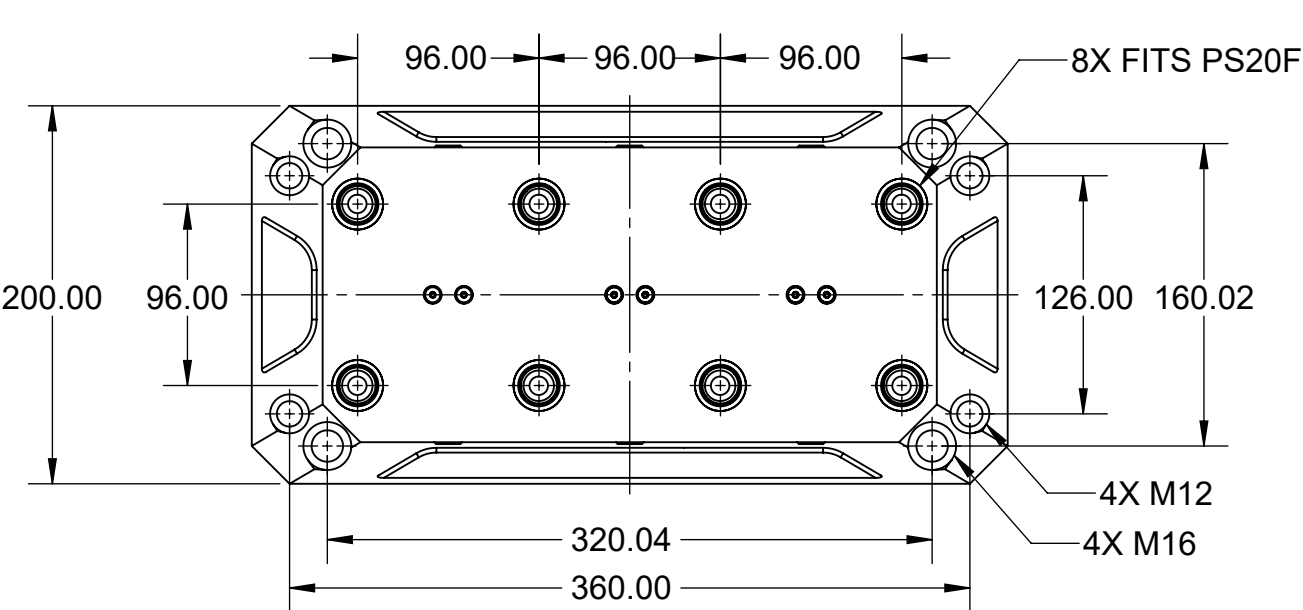
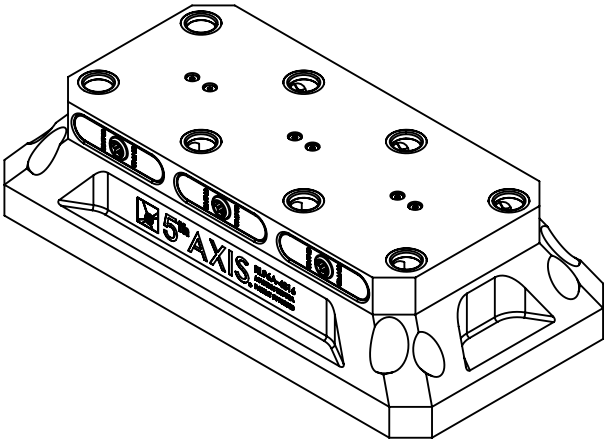
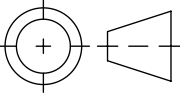


MATERIAL:
RL96A-4816: 6061 ALUMINUM BODY

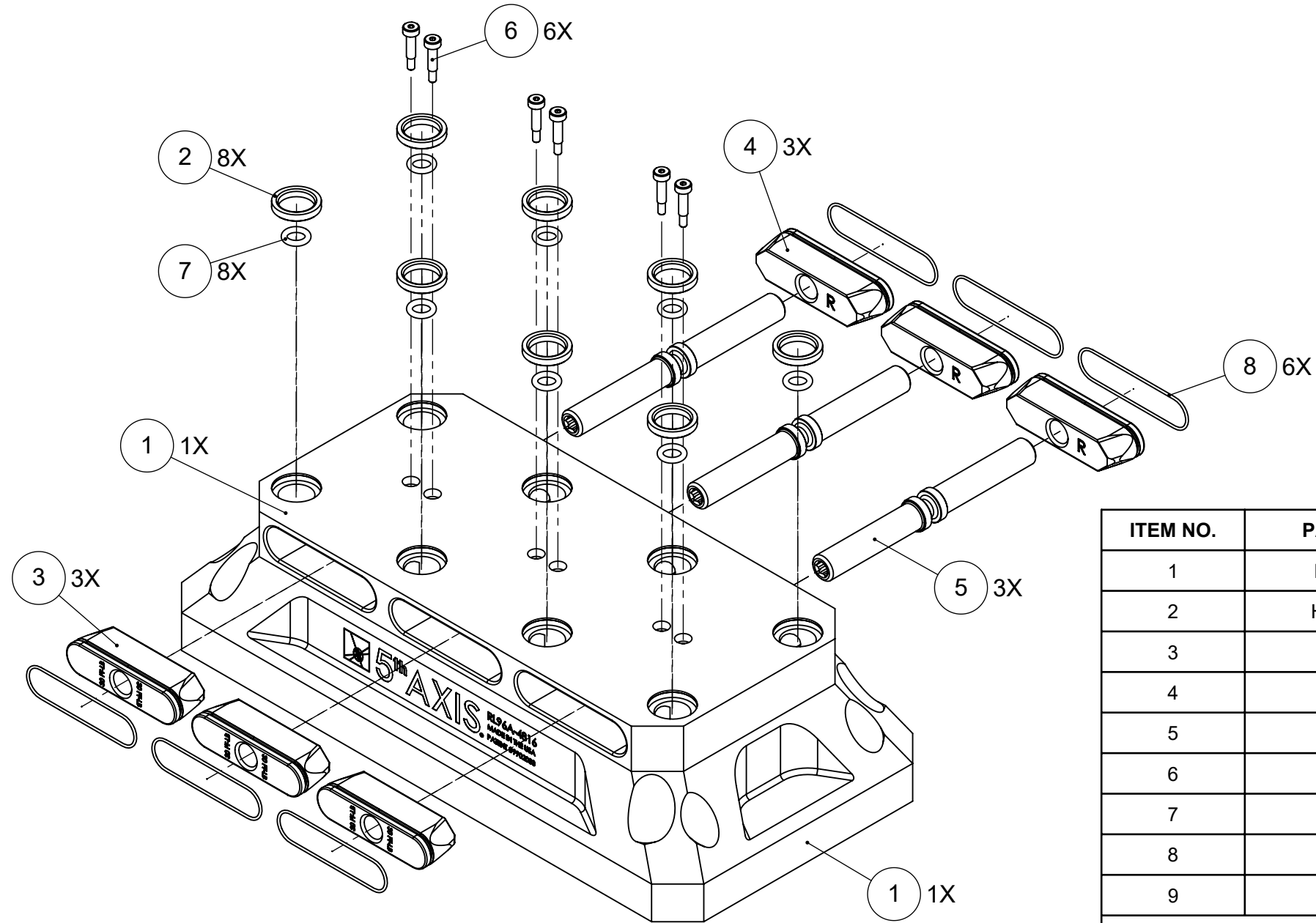
RL96A-4816



MILLIMETER		TOLERANCES UNLESS OTHERWISE SPECIFIED			
DRAWN IN ACCORDANCE WITH ASME Y14.5-2009		x ± 0.1	.xx ± 0.01		
WWW.5THAXIS.COM		.x ± 0.05	.xxx ± 0.005	DESCRIPTION	
7140 ENGINEER ROAD SAN DIEGO, CA 92111		ANGULAR ± 0.5°		ROCKLOCK™ 96MM MULTI-POSITION RISER	
P (858) 505-0432 F (858) 505-9344		THIRD ANGLE PROJECTION		SIZE	REV
				B	A
				PART NO.	
				RL96A-4816	
				DO NOT SCALE DRAWING	
				SCALE 1:4	
				WEIGHT:	
				SHEET 1 OF 2	

MATERIAL:
RL96A-4816: 6061 ALUMINUM BODY

RL96A-4816



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RL96-14816A	ROCKLOCK™ RISER	1
2	HW.27X20.DB	PRECISION LOCATING RING	8
3	RL96-2L	LEFT ROCKLOCK™ TRUCK	3
4	RL96-2R	RIGHT ROCKLOCK™ TRUCK	3
5	RL96-3	ROCKLOCK™ LEAD SCREW	3
6	SB54	SHOULDER BOLTS	6
7	9452K183	BASE O-RING	8
8	9452K121	TRUCK O-RING	6
9	9750K73	PLASTIC PLUG (NOT SHOWN)	4
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER

DRAWN IN ACCORDANCE WITH
ASME Y14.5-2009

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7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432
F (858) 505-9344

TOLERANCES
UNLESS OTHERWISE SPECIFIED

$x \pm 0.1$

$.xx \pm 0.01$

$.x \pm 0.05$

$.xxx \pm 0.005$

ANGULAR $\pm 0.5^\circ$

THIRD ANGLE PROJECTION

5thAXIS®

DESCRIPTION
ROCKLOCK™ 96MM MULTI-POSITION RISER

SIZE
B

PART NO.
RL96A-4816

REV
A

DO NOT SCALE DRAWING

SCALE 1:3

WEIGHT:

SHEET 2 OF 2