

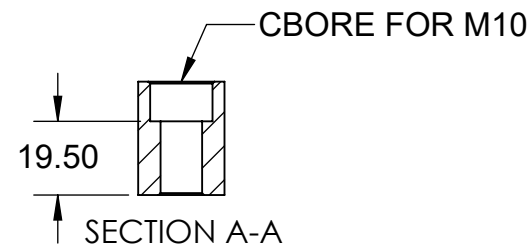
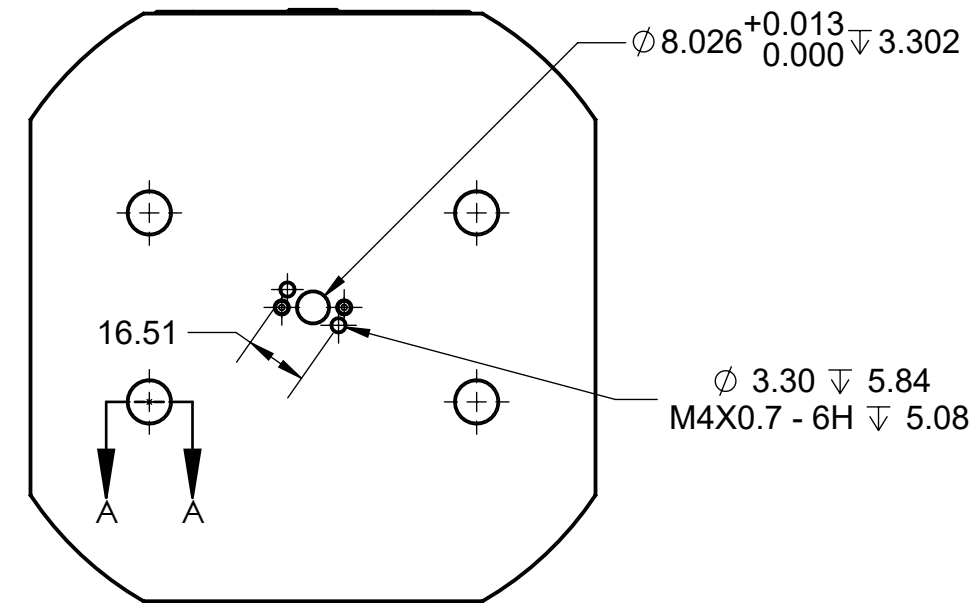
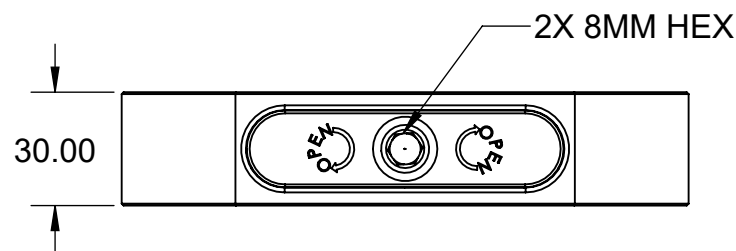
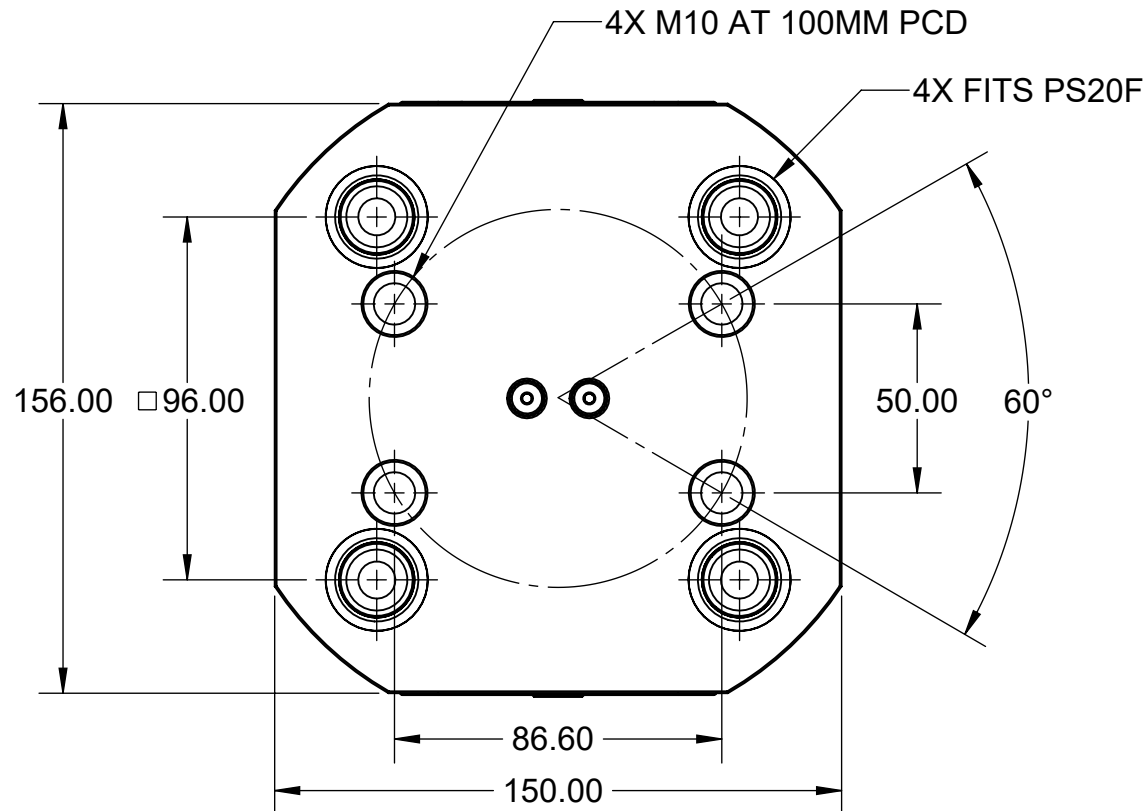
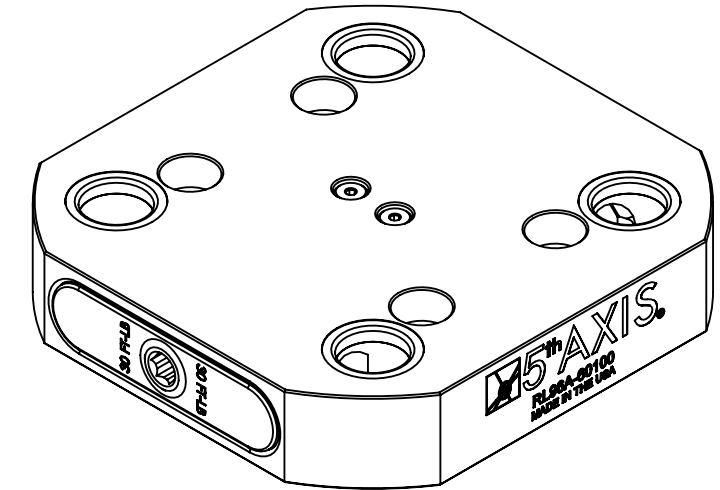
MATERIAL:

RL96A-60100: 6061 ALUMINUM BODY

RL96S-60100: 1018 STEEL BODY

RL96A-60100

RL96S-60100



MILLIMETER

DRAWN IN ACCORDANCE WITH
ASME Y14.5-2009

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432
F (858) 505-9344

TOLERANCES

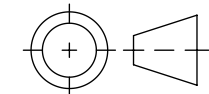
UNLESS OTHERWISE SPECIFIED

x ± 0.1 .xx ± 0.01

.x ± 0.05 .xxx ± 0.005

ANGULAR ± 0.5°

THIRD ANGLE PROJECTION



DESCRIPTION

ROCKLOCK™ LOW-PROFILE BASE

SIZE

B

PART NO.

RL96A-60100 / RL96S-60100

REV

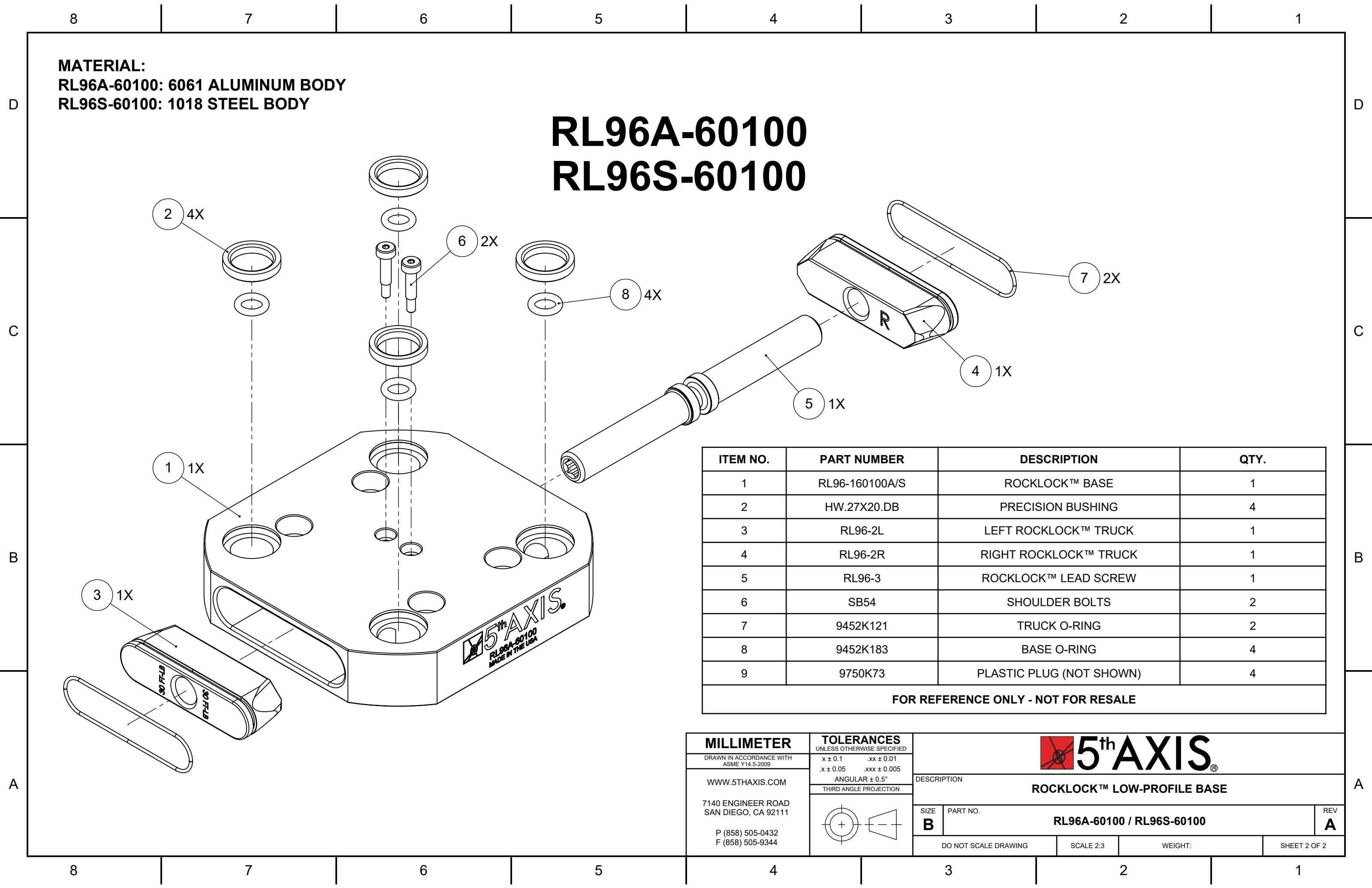
A

DO NOT SCALE DRAWING

SCALE 1:2

WEIGHT:

SHEET 1 OF 2



MATERIAL:
RL96A-60100: 6061 ALUMINUM BODY
RL96S-60100: 1018 STEEL BODY

RL96A-60100

RL96S-60100

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RL96-160100A/S	ROCKLOCK™ BASE	1
2	HW.27X20.DB	PRECISION BUSHING	4
3	RL96-2L	LEFT ROCKLOCK™ TRUCK	1
4	RL96-2R	RIGHT ROCKLOCK™ TRUCK	1
5	RL96-3	ROCKLOCK™ LEAD SCREW	1
6	SB54	SHOULDER BOLTS	2
7	9452K121	TRUCK O-RING	2
8	9452K183	BASE O-RING	4
9	9750K73	PLASTIC PLUG (NOT SHOWN)	4
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER

DRAWN IN ACCORDANCE WITH
ASME Y14.5-2009

WWW.5THAXIS.COM

7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432
F (858) 505-9344

TOLERANCES
UNLESS OTHERWISE SPECIFIED

x ± 0.1

.xx ± 0.01

.x ± 0.05

.xxx ± 0.005

ANGULAR ± 0.5°

THIRD ANGLE PROJECTION

5th AXIS®

DESCRIPTION

ROCKLOCK™ LOW-PROFILE BASE

SIZE

B

PART NO.

RL96A-60100 / RL96S-60100

REV

A

DO NOT SCALE DRAWING

SCALE 2:3

WEIGHT:

SHEET 2 OF 2