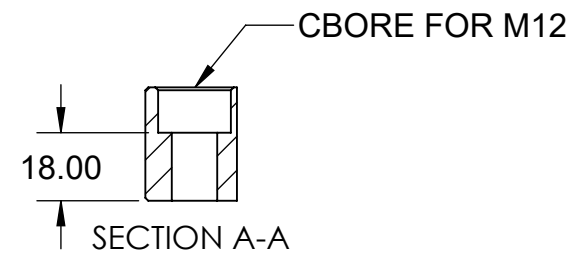
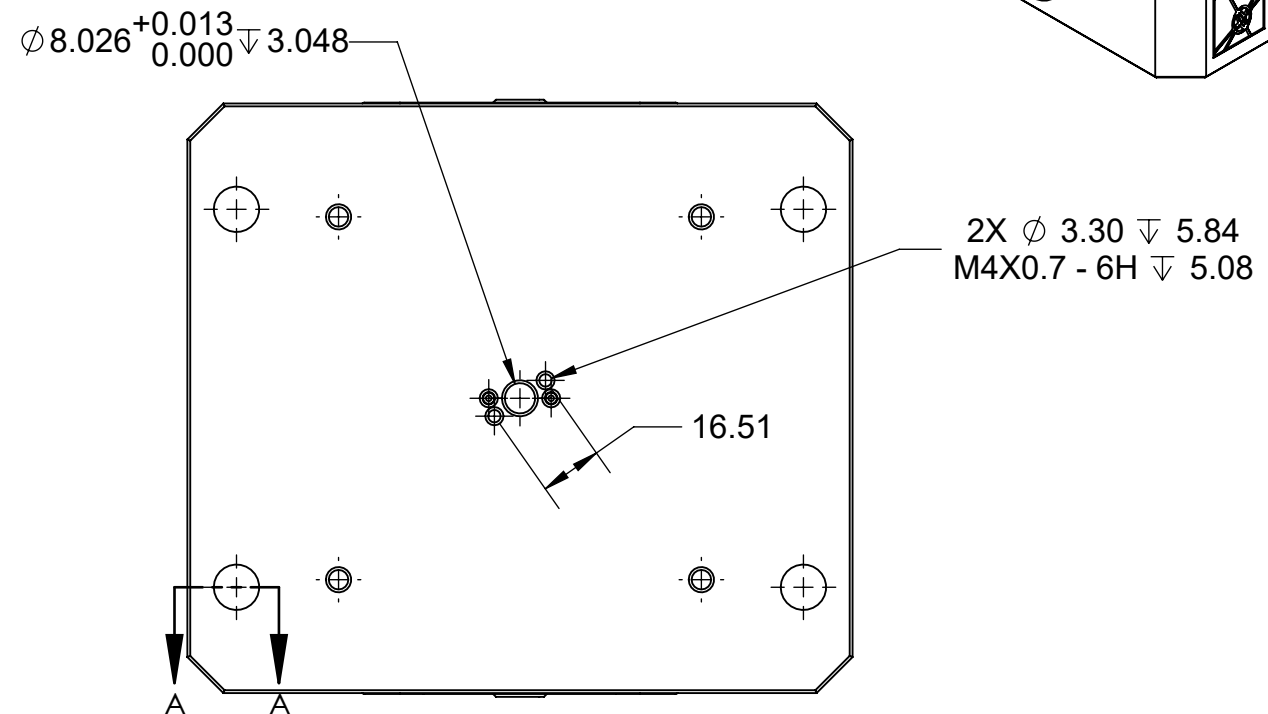
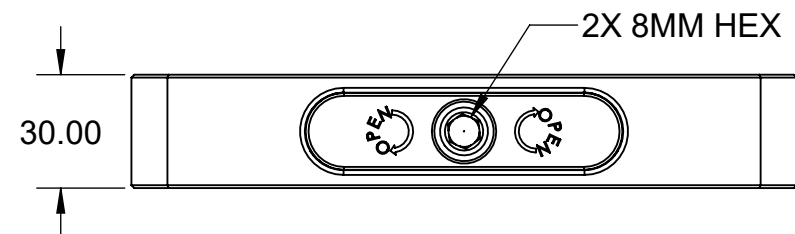
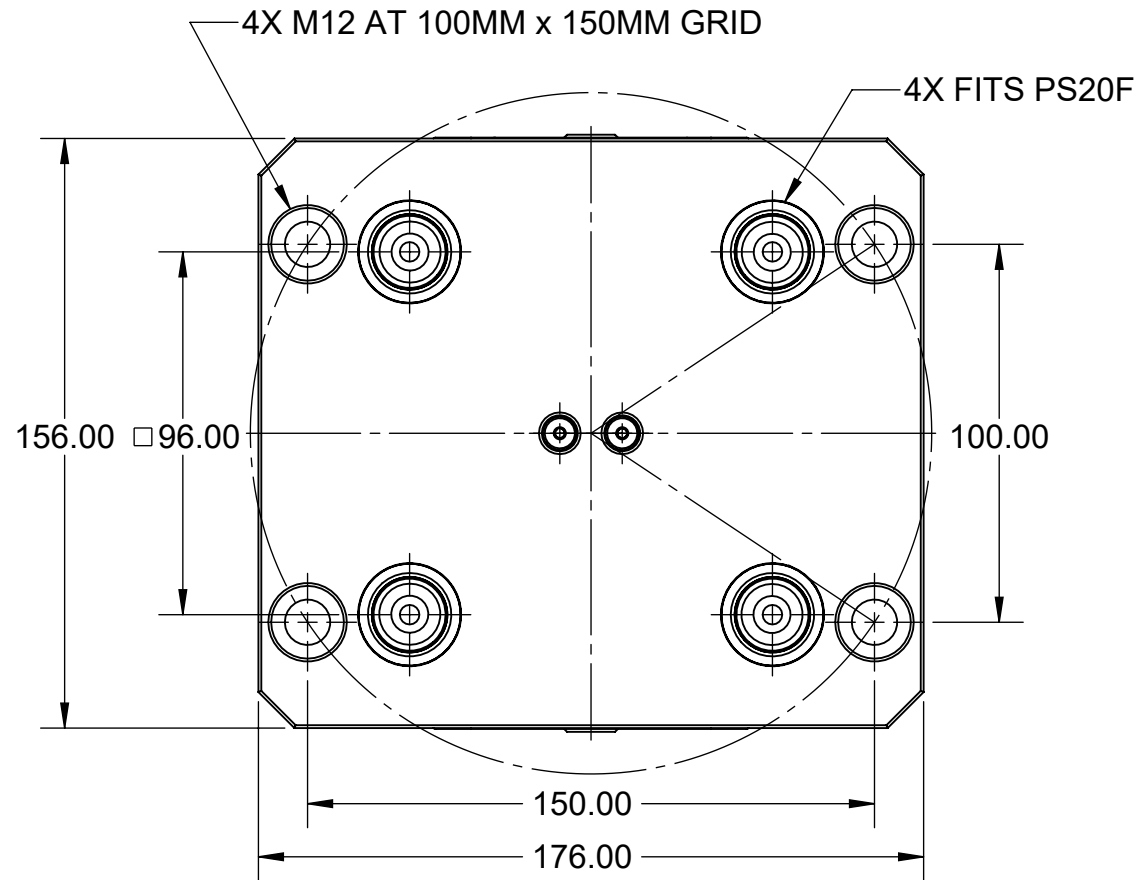
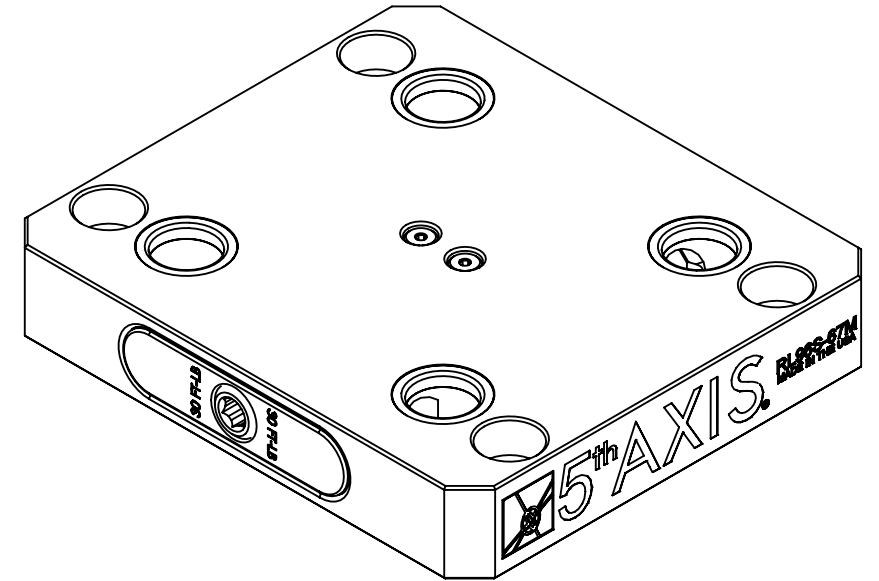
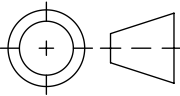


MATERIAL:
RL96S-67M: 1018 STEEL BODY

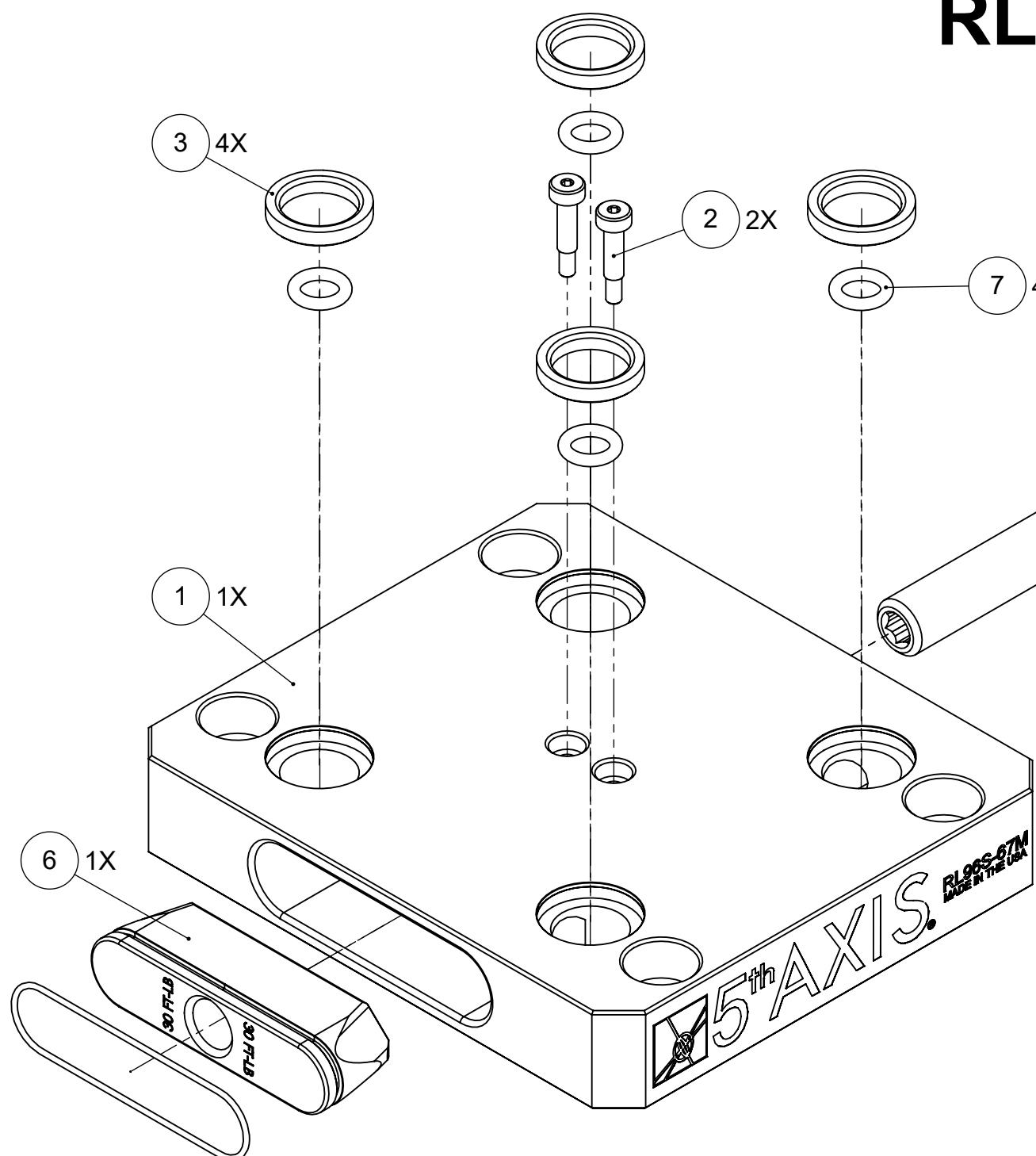
RL96S-67M



MILLIMETER		TOLERANCES UNLESS OTHERWISE SPECIFIED		 5thAXIS[®]							
DRAWN IN ACCORDANCE WITH ASME Y14.5-2009		x ± 0.1	.xx ± 0.01	DESCRIPTION ROCKLOCK™ 96MM LOW-PROFILE BASE							
WWW.5THAXIS.COM		.x ± 0.05	.xxx ± 0.005								
7140 ENGINEER ROAD SAN DIEGO, CA 92111		ANGULAR ± 0.5°		SIZE B				PART NO. RL96S-67M		REV A	
P (858) 505-0432 F (858) 505-9344		THIRD ANGLE PROJECTION									
				DO NOT SCALE DRAWING		SCALE 1:2		WEIGHT:		SHEET 1 OF 2	

MATERIAL:
RL96S-67M: 1018 STEEL BODY

RL96S-67M



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RL96-167MS	ROCKLOCK™ BASE	1
2	SB54	SHOULDER BOLTS	2
3	HW.27X20.DB	PRECISION BUSHING	4
4	RL96-3	ROCKLOCK™ LEAD SCREW	1
5	RL96-2R	RIGHT ROCKLOCK™ TRUCK	1
6	RL96-2L	LEFT ROCKLOCK™ TRUCK	1
7	9452K183	BASE O-RING	4
8	9452K121	TRUCK O-RING	2
9	9750K73	PLASTIC PLUG (NOT SHOWN)	4
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER

DRAWN IN ACCORDANCE WITH
ASME Y14.5-2009

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7140 ENGINEER ROAD
SAN DIEGO, CA 92111

P (858) 505-0432
F (858) 505-9344

TOLERANCES
UNLESS OTHERWISE SPECIFIED

x ± 0.1

.xx ± 0.01

.x ± 0.05

.xxx ± 0.005

ANGULAR ± 0.5°

THIRD ANGLE PROJECTION

DESCRIPTION

ROCKLOCK™ 96MM LOW-PROFILE BASE

SIZE

B

PART NO.

RL96S-67M

REV

A

DO NOT SCALE DRAWING

SCALE 2:3

WEIGHT:

SHEET 2 OF 2