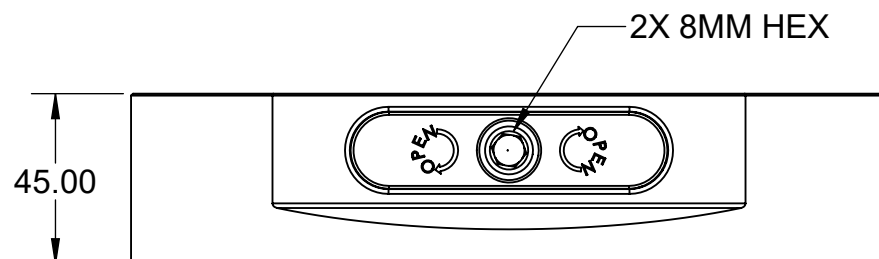
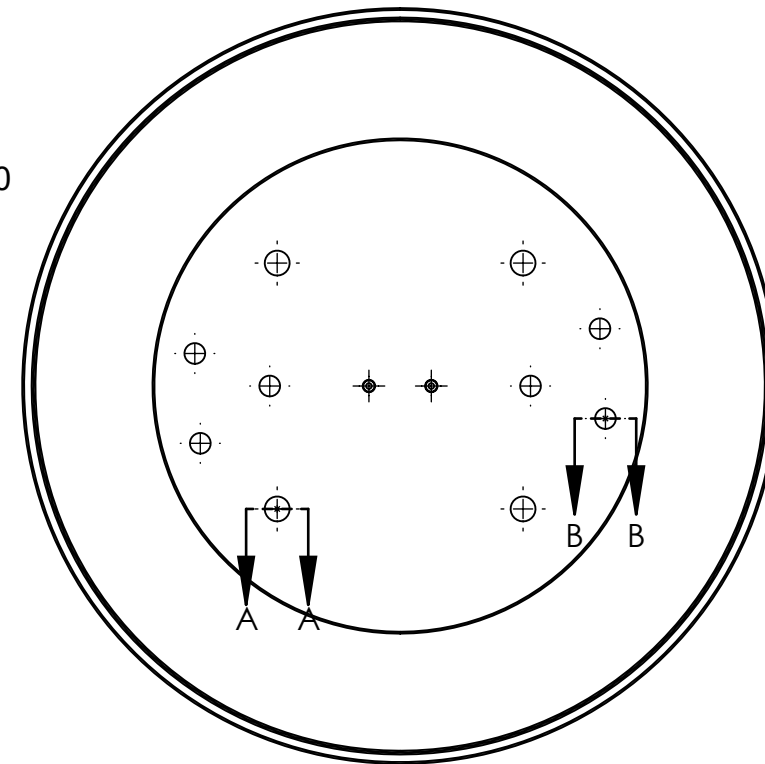
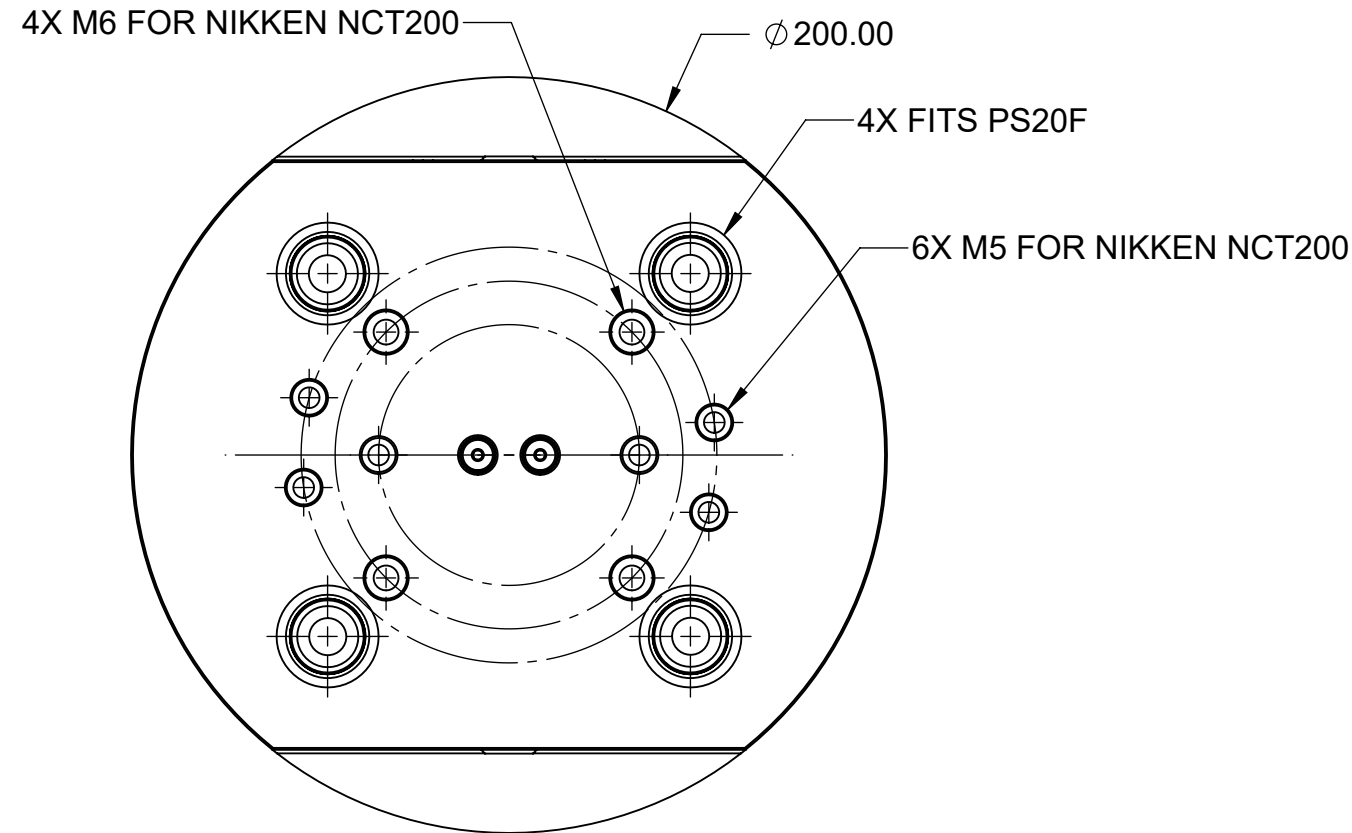
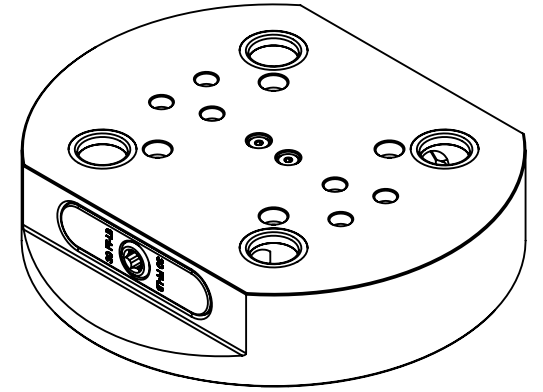
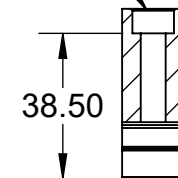


MATERIAL:
RL96S-NCT200: 1018 STEEL BODY

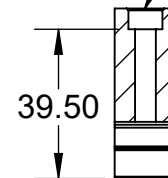
RL96S-NCT200



CBORE FOR M6 CBORE FOR M5



SECTION A-A



SECTION B-B

MILLIMETER

DRAWN IN ACCORDANCE WITH
ASME Y14.5-2009

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7140 ENGINEER ROAD
SAN DIEGO, CA 92111

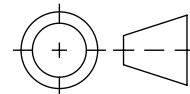
P (858) 505-0432
F (858) 505-9344

TOLERANCES

UNLESS OTHERWISE SPECIFIED

x ± 0.1 .xx ± 0.01
.x ± 0.05 .xxx ± 0.005
ANGULAR ± 0.5°

THIRD ANGLE PROJECTION



DESCRIPTION

ROCKLOCK™ 96MM BASE

SIZE
B

PART NO.

RL96S-NCT200

REV
A

DO NOT SCALE DRAWING

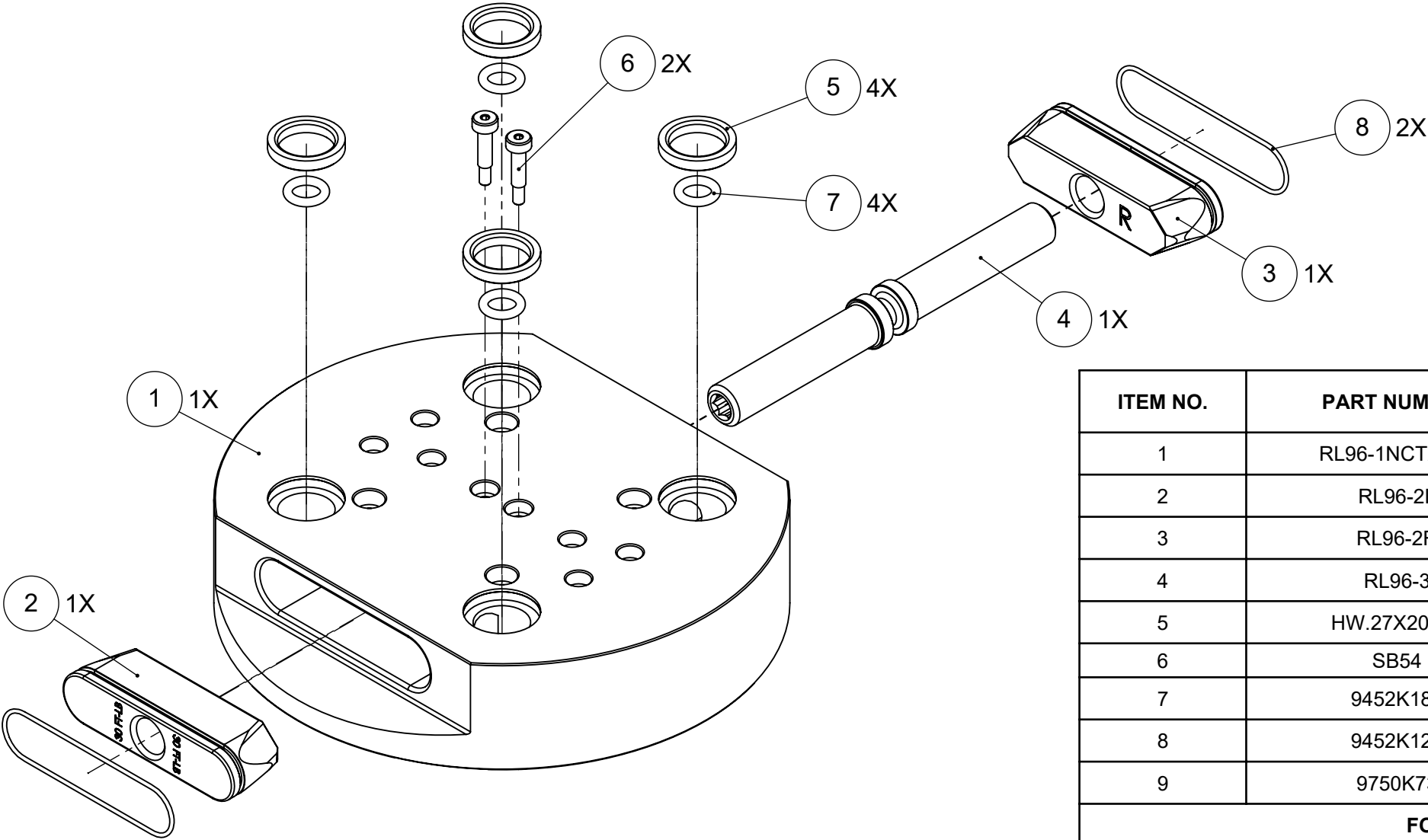
SCALE 1:2

WEIGHT:

SHEET 1 OF 2

MATERIAL:
RL96S-NCT200: 1018 STEEL BODY

RL96S-NCT200



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	RL96-1NCT200S	ROCKLOCK™ BASE	1
2	RL96-2L	LEFT ROCKLOCK™ TRUCK	1
3	RL96-2R	RIGHT ROCKLOCK™ TRUCK	1
4	RL96-3	ROCKLOCK™ LEAD SCREW	1
5	HW.27X20.DB	PRECISION BUSHING	4
6	SB54	SHOULDER BOLT	2
7	9452K183	BASE O-RING	4
8	9452K121	TRUCK O-RING	2
9	9750K73	PLASTIC PLUG (NOT SHOWN)	4
FOR REFERENCE ONLY - NOT FOR RESALE			

MILLIMETER		TOLERANCES UNLESS OTHERWISE SPECIFIED		 5thAXIS®		
DRAWN IN ACCORDANCE WITH ASME Y14.5-2009		x ± 0.1 .xx ± 0.01 .x ± 0.05 .xxx ± 0.005 ANGULAR ± 0.5°		DESCRIPTION ROCKLOCK™ 96MM BASE		
WWW.5THAXIS.COM		THIRD ANGLE PROJECTION				
7140 ENGINEER ROAD SAN DIEGO, CA 92111				SIZE B	PART NO. RL96S-NCT200	REV A
P (858) 505-0432 F (858) 505-9344				DO NOT SCALE DRAWING		SCALE 1:2